

PANEL FASTENERS/PLASTIC RIVETS

R-LOK® PLASTIC EXPANSION RIVETS

This unique device is a one piece, all plastic expansion rivet designed to securely fasten a wide variety of materials in a broad range of applications.

The R-LOK quickly inserts from either side of the assembly, using standard rivet setting tools. As the tool pulls the pin through the body, it draws the panels together.

When set, the pin breaks off even with the head, leaving an attractive, finished appearance.

The R-LOK will hold panels of a wide variety of materials, metal or plastic. It is particularly effective for soft materials such as rubber, urethane or padded fabrics.

Ideal for appliance, business machine, computer, telecommunications, electronics and construction applications.

PART NUMBER	HOLE DIAMETER	PANEL RANGE	PARTS DIMENSIONS						HEAD STYLE
			A	B	C	D	E	F	
M26-0396-01	.156	.059-.177	.154	.728	2.835	.098	.094	.315	1
M27-0396-02	.156	.236-.413	.154	1.024	2.579	.098	.094	.335-.610	REC*
M26-0500-07	.197	.118-.177	.195	.787	1.890	.071	.114	.472	1
M26-0500-12	.197	.177-.236	.195	.650	1.831	.071	.114	.354	1
M26-0500-09	.197	.236-.394	.195	.984	2.008	.071	.114	.472	1
M26-0600-01	.236	.157-.335	.234	1.102	2.205	.098	.142	.512	1
M26-0630-08	.248	.157-.394	.246	1.102	2.205	.098	.154	.512	1
M26-0630-10	.248	.157-.394	.246	1.102	2.205	.098	.154	.669	2
M26-0630-03	.248	.157-.236	.246	1.102	2.205	.098	.154	.669	1
M26-0630-22	.248	.315-.472	.246	1.228	2.299	.098	.154	.661	1
M27-0700-02	.275-.295	.098-.236	.274	.945	2.146	.098	.154	.709	1

*REC: Denotes rectangular head style.

NOTE: Dimensions listed are nominal.

R-LOK Setting Tool

The Model PR-75 is a single motion tool that sets the expansion rivet in one operation. It is intended for utility needs, service and repair applications, as well as for general assembly line use. The standard tool will set all R-LOK diameter sizes from 0.156" to 0.260".

